UNIVERSITY
JOHANNESBURG

## FACULTY OF ENGINEERING AND THE BUILT ENVIRONMENT DEPARTMENT OF QUALITY AND OPERATIONS MANAGEMENT <br> JUNE SUPPLEMENTARY EXAM

| PROGRAMME | $:$ | DIPLOMA |
| :--- | :--- | :--- |
|  |  | OPERATIONS MANAGEMENT |
|  | MANAGEMENT SERVICES |  |$\left.] \begin{array}{l}\text { TRANSPORTATION MANAGEMENT }\end{array}\right]$|  | $:$ | OPERATIONS MANAGEMENT |
| :--- | :--- | :--- |
| SUBJECT | $:$ | OPM11A1/BPJ11A1 |
| CODE | $:$ | 17 JULY 2019 |
| DATE | $:$ | 3 HOURS |
| DURATION | $:$ | 11 H30 - 14H30 |
| TIME | $:$ | $50 \%$ |
| TOTAL MARKS | $:$ | MR X. DYONASE |
| WEIGHT | $:$ | 2 PAGES |
| EXAMINER(S) |  |  |
| EXTERNAL MODERATOR | $:$ |  |
| NUMBER OF PAGES |  |  |

## INSTRUCTIONS TO CANDIDATES:

- Answer ALL questions.
- This is a closed book assessment.
- Leave margins and spaces between the questions.
- Show all your calculations.
- Unless otherwise indicated, express your answers correct to two (2) decimal places.
- Where appropriate, indicate the units of your answer. (e.g. Hour, R )
- Number your answers clearly.
- Write neatly and legibly
- The general University of Johannesburg policies, procedures and rules pertaining to written assessments apply to this assessment.

1. Identify and explain the four basic global operations strategies.
2. Describe the three forecasting time horizons and at least two instances for their use.
3. Identify the reasons a local company would like to go global.
4. State any five of the benefits of implementing group technology.
5. Identify any five major concepts of TQM.
6. Name the tools of process analysis and design.
7. Identify five factors that affect location decisions at the site level.
8. Data collected on the yearly registrations for Six Sigma seminar at the Quality College are shown in the following table:

| Year | $\mathbf{1}$ | $\mathbf{2}$ | $\mathbf{3}$ | $\mathbf{4}$ | $\mathbf{5}$ | $\mathbf{6}$ | $\mathbf{7}$ | $\mathbf{8}$ | $\mathbf{9}$ | $\mathbf{1 0}$ | $\mathbf{1 1}$ |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| Registrations <br> $\mathbf{( 0 0 0 )}$ | 4 | 6 | 4 | 5 | 10 | 8 | 7 | 9 | 12 | 14 | 15 |
|  |  |  |  |  |  |  |  |  |  |  |  |

a) Develop a 3-year moving average to forecast registrations from year 4 to year 12.
b) Estimate demand again for year 4 to 12 with a 3 -year weighted moving average in which registrations in the most recent year are given a weight of 0.6 , and the other 2 years are given a weight of 0.2 each.
2. Martin Manufacturing has implemented several programs to improve its productivity. They have asked you to evaluate the firm's productivity by comparing this year's performance with last year's. The following data are available:

|  | Last Year | This Year |
| :--- | :--- | :--- |
| Output | 10500 units | 12100 units |
| Labour Hours | $12000 @$ R10 per hr | $13200 @$ R12 per hr |
| Materials | 7600 kg @ R5 per kg | 8250 kg @ R4 per kg |
| Capital | R83000 | R88000 |

Compute the productivity as well as the changes in following:
a) Labour
b) Utilities
c) Capital
d) Multifactor (Use three decimal places)
3. A fleet repair facility has the capacity to repair 800 trucks per month. However, due to scheduled maintenance of their equipment, management feels that they can repair not more than 600 trucks per month. Last month, two of the employees were absent for several days each, and only 400 trucks were repaired. What are the utilization and efficiency of the repair shop?

