



PROGRAM : BACCALAUREUS ENGINEERING
TECHNOLOGIAE
METALLURGY & CHEMICAL ENGINEERING

SUBJECT : **PROCESS CONTROL 3B**

CODE : **PRCCHB3**

DATE : SUPPLEMENTARY EXAM SSA 2019
JANUARY 2020

DURATION : (Y-PAPER) 09:00 - 12:00

WEIGHT : 40 : 60

TOTAL MARKS : 100

EXAMINER : MR MK KALENGA 5142

MODERATOR : LM OMARI

NUMBER OF PAGES : 3 PAGES AND 2 ANNEXURES

INSTRUCTIONS : **QUESTION PAPERS MUST BE HANDED IN.**

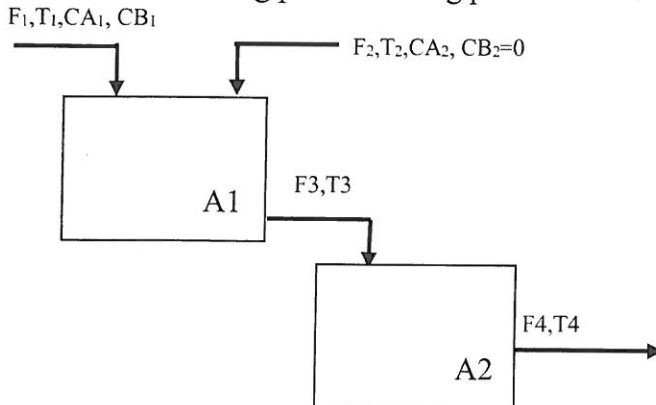
REQUIREMENTS : CALCULATORS ARE NOT REQUIRED

INSTRUCTIONS TO CANDIDATES: *Question paper to be handed in*

PLEASE ANSWER ALL THE QUESTIONS.

QUESTION 1 (GA1)

Consider the mixing process taking place in a two-tank system as per figure below.



- 1.1 Discuss the variables of the system (5)
- 1.2 Establish the mass balance of the process (10)
- 1.3 Establish the energy balance of the system (10)

[25]**QUESTION 2**

Conduct a qualitative analysis of the mathematical model established in question 1. Ensure that you have combined the energy balance and mass balance to generate only one mathematical model that would allow to oversee the process. State whether the process is stable or not.

[20]**QUESTION 3**

Find the solution of the following set of equations:

$$dx_1/dt = 2x_1 + 3x_2 + 2 \quad \text{with } x_1(0) = 0$$

$$dx_2/dt = 2x_1 + 3x_2 + e^t \quad \text{with } x_2(0) = 0$$

[20]

QUESTION 4

Consider the following second-order differential equation:

$$a_2 \frac{d^2 x}{dt^2} + a_1 \frac{dx}{dt} + a_0 x = f(t)$$

where $X(t)$ is considered to be in the form of a deviation variable with initial conditions

$$x(0) = \left(\frac{dx}{dt} \right)_{t=0} = 0$$

What would be the time function if:

1. $a_1^2 - 4a_2a_0 = 0$ and $a_1=2$, $a_2=1$ and $a_0=1$
2. $a_1^2 - 4a_1a_0 < 0$ and $a_1=2$, $a_2=2$ and $a_0=2$

[20]

QUESTION 5

Discuss the principal considerations that affect the scope of mathematical modeling of a metallurgical process.

[15]

QUESTION 6

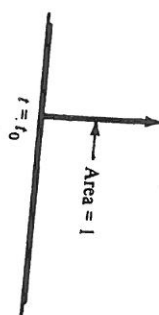
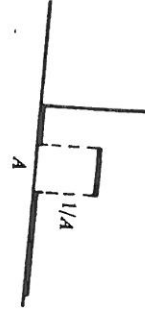
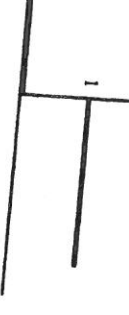



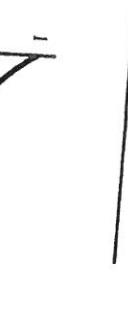
Calculate the time function of the following Laplace transform:

$$X(s) = 1/(s-1)^3(s+2)$$

[15]

TOTAL : 100

TABLE 7.1
LAPLACE TRANSFORMS OF VARIOUS FUNCTIONS

| Time function ($t \geq 0$) | Laplace transform |
|---|-------------------------------------|
| Unit impulse, $\delta(t_0)$ | 1 |
|  | |
| Unit pulse, $\delta_A(t)$ | $\frac{1}{A} \frac{1 - e^{-As}}{s}$ |
|  | |
| Unit step | $\frac{1}{s}$ |
|  | |
| Ramp, $f(t) = t$ | $\frac{1}{s^2}$ |
|  | |
| t^2 | $\frac{2!}{s^3}$ |
|  | |
| t^n | $\frac{n!}{s^{n+1}}$ |
|  | |
| e^{-at} | $\frac{1}{s+a}$ |
|  | |

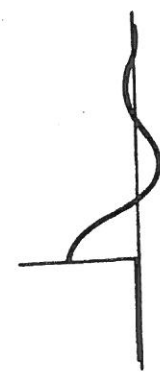
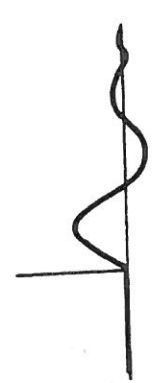





| | | |
|---|-----------------------|---|
|  | $\frac{s}{s^2 + a^2}$ | $(t\omega) \cos_{t \rightarrow \infty} a$ |
|  | $\frac{a}{s^2 + a^2}$ | $(t\omega) \sin_{t \rightarrow \infty} a$ |
|  | $\frac{s}{s^2 - a^2}$ | $(t\omega) \cosh$ |
|  | $\frac{a}{s^2 - a^2}$ | $(t\omega) \sinh$ |
|  | $\frac{s}{s^2 + a^2}$ | $(t\omega) \cos$ |
|  | $\frac{a}{s^2 + a^2}$ | $(t\omega) \sin$ |
|  | $\frac{a}{s^2 + a^2}$ | $t e^{-at} \sin$ |

TABLE 7.1 (cont.)

transforms for typical functions such as Tables 7.1 and 8.1.

TABLE 8.1
INVERSE LAPLACE TRANSFORMS OF SELECTED EXPRESSIONS

| Laplace transform: $\tilde{f}(s)$ | Time function: $f(t)$ |
|--|---|
| 1. $\frac{1}{(s+a)(s+b)}$ | $\frac{e^{-at} - e^{-bt}}{b-a}$ |
| 2. $\frac{1}{(s+a)(s+b)(s+c)}$ | $\frac{e^{-at}}{(b-a)(c-a)} + \frac{e^{-bt}}{(c-b)(a-b)} + \frac{e^{-ct}}{(a-c)(b-c)}$ |
| 3. $\frac{s+a}{(s+b)(s+c)}$ | $\frac{1}{c-b} [(a-b)e^{-bt} - (a-c)e^{-ct}]$ |
| 4. $\frac{a}{(s+b)^2}$ | $at e^{-bt}$ |
| 5. $\frac{a}{(s+b)^3}$ | $\frac{a}{2} t^2 e^{-bt}$ |
| 6. $\frac{a}{(s+b)^{n+1}}$ | $\frac{a}{n!} t^n e^{-bt}$ |
| 7. $\frac{1}{s(as+1)}$ | $1 - e^{-t/a}$ |
| 8. $\frac{1}{s(as+1)^2}$ | $1 - \frac{a+t}{a} e^{-t/a}$ |
| 9. $\frac{s(s^2+2\zeta\omega s+\omega^2)}{\omega^2}$ | $1 + \frac{e^{-\zeta\omega t}}{\sqrt{1-\zeta^2}} \sin(\omega\sqrt{1-\zeta^2}t - \phi)$ where $\cos \phi = -\zeta$ |
| 10. $\frac{s}{(1+as)(s^2+\omega^2)}$ | $\frac{1}{1+a^2\omega^2} e^{-t/a} + \frac{1}{\sqrt{1+a^2\omega^2}} \cos(\omega t - \phi)$ where $\phi = \tan^{-1} a\omega$ |
| 11. $\frac{s}{(s^2+\omega^2)^2}$ | $\frac{1}{2\omega} t \sin \omega t$ |
| 12. $\frac{1}{(s+a)[(s+b)^2+\omega^2]}$ | $\frac{e^{-at}}{(a-b)^2+\omega^2} + \frac{e^{-bt} \sin(\omega t - \phi)}{\omega[(a-b)^2+\omega^2]^{1/2}}$ |