



PROGRAM : NATIONAL DIPLOMA
EXTRATION and PHYSICAL METALLURGY

SUBJECT : METALLURGICAL THERMODYNAMICS II

CODE : THM 21-1

DATE : WINTER EXAM 2018
28 MAY 2018

DURATION : (X-PAPER) 12:30 - 15:30

WEIGHT : 40 : 60

TOTAL MARKS : 100

EXAMINER : MR MK KALENGA
Ms N. TSHIONGO 5128

MODERATOR : MR KALEMBA

NUMBER OF PAGES : 3 PAGES AND 3 ANNEXURES

INSTRUCTIONS : QUESTION PAPERS MUST BE HANDED IN.

REQUIREMENTS : CALCULATORS.

QUESTION 1 [16]

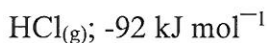
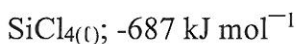
- 1.1 Suppose you have 1 m³ of air at 1 atm (101 kPa) pressure; what would the volume be if you doubled the pressure and keep the temperature the same? (4)
- 1.2 Suppose you have 1 m³ of air at 1 atm (101 kPa) pressure and 25°C; what would the volume be if you increased the temperature to 150°C but keep the pressure the same? (4)
- 1.3 Calculate the mass of 2.1 m³ of oxygen (in kg). (4)
- 1.4 Show that the difference of two temperatures is the same, irrespective whether you express them in °C or K; however, also show that the ratio of two temperatures depend very much on whether you express them in °C or K. (4)

QUESTION 2 [20]

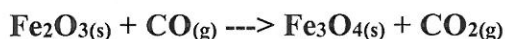
- 2.1 What is the enthalpy change for the following reaction? (6)



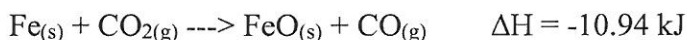
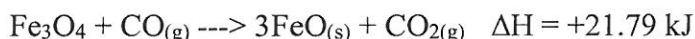
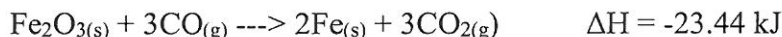
Given:



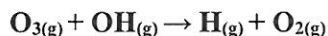
- 2.2 Determine the enthalpy of the following reaction: (8)



Given:



- 2.3 What is the ΔH at 373 K for the reaction? (8)



Given: $\Delta H^\circ_{(298\text{K})} = 36.3 \text{ kJ}$

QUESTION 3 [12]

Consider two equal copper ingots in contact with each other, the temperature of the one being 300°C, that of the other 500°C; heat transfer shall only be allowed between the two ingots, but not with the surroundings. It is expected that the temperature will equalize and reach 400°C,

- 3.1 Calculate the entropy change of the system (7)
- 3.2 State whether the process is reversible or irreversible (5)

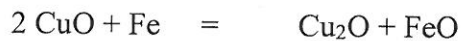
QUESTION 4 [12]

Using the equilibrium constant, discuss which between the two reactions below take place first at 600°C:

- a) $\text{Si} + \text{O}_2 = \text{SiO}_2$
 - b) $\text{Ti} + \text{O}_2 = \text{TiO}_2$
-

QUESTION 5 [14]

You are given the following reaction:



4.1 Determine whether this reaction feasible at 25°C (6)

4.2 If the answer in 4.1 is no, determine the temperature from which the reaction can be expected to start taking place (8)

QUESTION 5 [12]

Based on the Ellingham diagram:

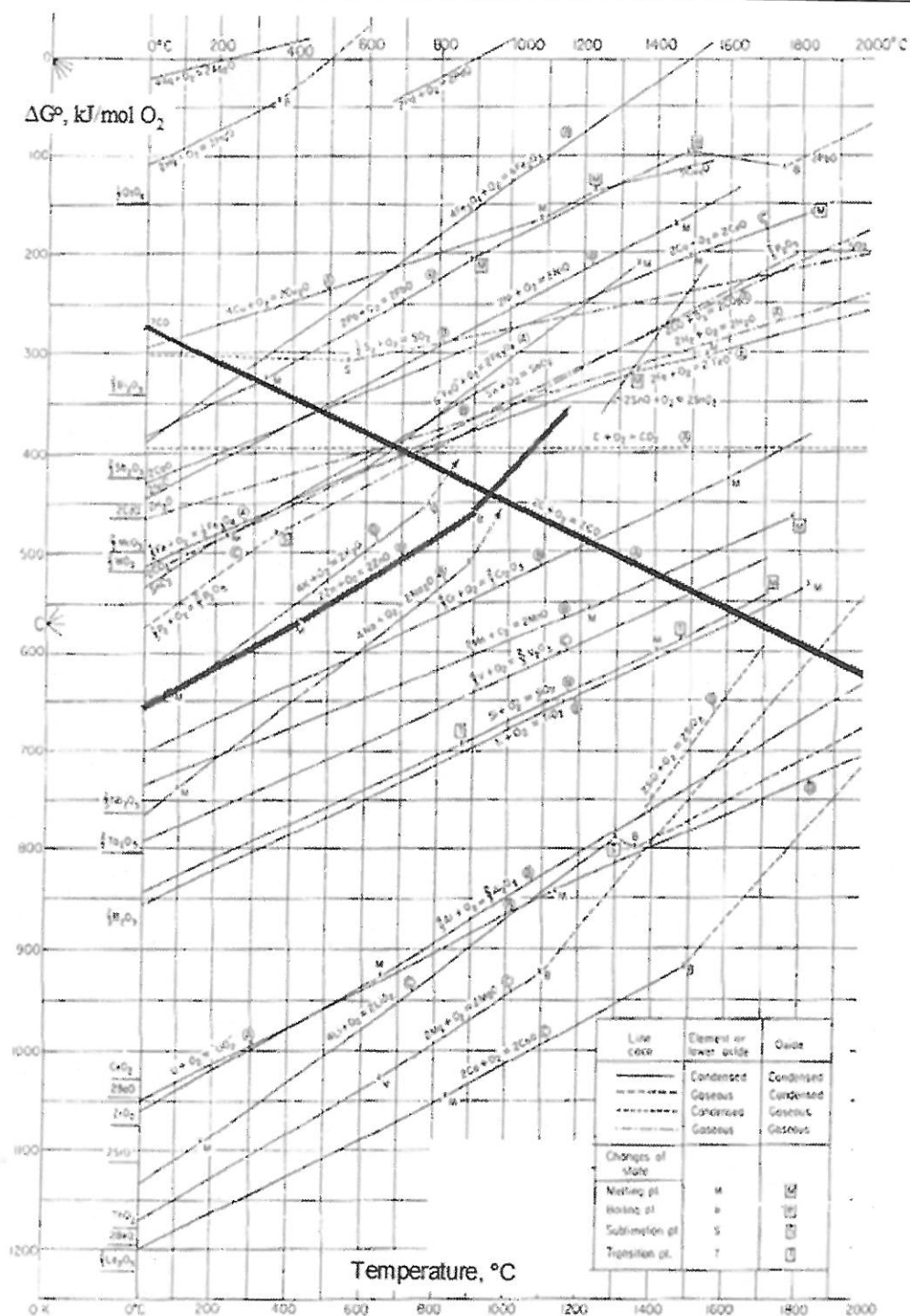
5.1 Discuss whether you can thermodynamically reduce Cu_2O using Fe. Discuss the temperature range where it is possible to have the reduction taking place. (7)

5.2 Discuss by estimating, not calculate, the minimum temperature from which it becomes possible to reduce Cr_2O_3 using carbon. (7)

Please, make use of the diagram and draw wherever needed to show your estimations

QUESTION 6 [14]

You are pre-heating a furnace and wish to reach a temperature above 1400°C. You are provided with methane as fuel and air containing 50% oxygen is at your disposal for the combustion reaction. Calculate the temperature of the adiabatic flame.



Ttab	1	2	3	4	5	6	7	8	9	10	11
Substance	Mol Mass			Enthalpy	Entropy	Temperature		Heat Capacity			
Name	Formula	State	g/mol	H ^o ₂₉₈ J/mol	S ^o ₂₉₈ J/(mol K)	Range K		C = a + b · 10 ⁻³ T			
								a	b	C _{mean}	
1	Acetylene	C ₂ H ₂	gas	26.0	226 731	201.0	298 - 3000	50.2	14.2		
2	Aluminium	Al	sol	27.0		28.3	298 - 933	33.0	-20.7	28.5	
3		Al _{liq}	liq		10 711	11.5	933 - 2790	31.7			
4	Aluminium oxide, <i>alumina</i>	Al ₂ O ₃	sol	102.0	-1 675 274	50.9	298 - 800	58.2	83.5		
5	Cadmium	Cd	sol	112.4		51.8	298 - 594	22.3	12.2		
6		Cd _{liq}	liq		6 192	10.4	594 - 1038	29.7			
7		Cd _{gas}	gas		111 796	167.7	1038 - 2000	20.8			
8	Cadmium carbonate	CdCO ₃	sol	172.4	- 751 865	92.5	298 - 600	43.1	131.8		
9	Cadmium oxide	CdO	sol	128.4	- 258 990	54.8	298 - 1500	42.5	10.1		
10	Calcium oxide, <i>lime</i>	CaO	sol	56.1	- 635 089	38.1	298 - 3200	46.0	6.0	56.3	
11	Ca-carbonate, <i>calcite</i>	CaCO ₃	sol	100.1	-1 206 921	92.9	298 - 1200	74.8	50.2	110.4	
12	Carbon, <i>graphite</i>	C	sol	12.0		5.7	298 - 1100	4.9	17.2	16.3	
13	Carbon monoxide	CO	gas	28.0	- 110 541	197.7	298 - 3000	28.7	2.6	29.7	
14	Carbon dioxide	CO ₂	gas	44.0	- 393 505	213.8	298 - 5000	51.9	3.0	60.9	
15	Chromium	Cr	sol	52.0		23.6	298 - 2130	20.3	12.1	30.0	
16		Cr _{liq}	liq		16 900	8.0	2130 - 2945	39.3			
17	Chromium(III)-oxide	Cr ₂ O ₃	sol	152.0	-1 139 701	81.2	298 - 2603	114.8	11.2		
18	Copper	Cu	sol	63.5		33.2	298 - 1358	22.0	7.4	28.0	
19		Cu _{liq}	liq		13 138	9.7	1358 - 2843	32.8			
20	Copper(I)-oxide, <i>cuprite</i>	Cu ₂ O	sol	143.1	- 170 707	92.3	298 - 1517	56.4	25.8	79.7	
21		Cu ₂ O _{liq}	liq		64 768	42.7	1517 - 2000	99.9			
22	Copper(II)-oxide, <i>tenorite</i>	CuO	sol	79.5	- 156 063	42.6	298 - 1397	40.8	13.9	48.6	
23	<i>Chalcopyrite</i>	CuFeS ₂	sol	183.5	- 190 372	125.0	298 - 830	78.6	63.6	114.0	
24	Cu(I)-sulfide, <i>chalcocite</i>	Cu ₂ S	sol	159.1	- 81 170	116.2	298 - 1400	47.9	97.2	85.7	
25	Matte	Cu ₂ S _{liq}	liq		12 845	9.2	1400 - 2000	89.7			
26	Cu(II)-sulfide, <i>covellite</i>	CuS	sol	95.6	- 53 095	66.5	298 - 1300	44.4	11.0		
27	Hydrogen	H ₂	gas	2.0		130.7	298 - 5000	28.2	2.7	35.0	
28	Iron	Fe	sol	55.8		27.3	298 - 1809	17.4	25.0	40.0	
29		Fe _{liq}	liq		13 807	7.6	1809 - 3158	40.9	1.7	45.0	
30	Iron(II)-oxide, <i>wüstite</i>	FeO	sol	71.8	- 267 270	57.6	298 - 1650	47.9	10.7	58.0	
31			liq		24 058	14.6	1650 - 3687	68.2			
32	Iron(II)(III)-oxide, <i>magnetite</i>	Fe ₃ O ₄	sol	231.5	-1 118 383	146.1	298 - 1870	75.5	240.1	207.0	
33		Fe ₃ O ₄ liq	liq		138 072	73.8	1870 - 2000	213.4			
34	Iron(III)-oxide, <i>hematite</i>	Fe ₂ O ₃	sol	159.7	- 824 248	87.4	298 - 1700	78.1	99.8	142.0	
35	Iron carbonate, <i>siderite</i>	FeCO ₃	sol	115.9	- 740 568	92.9	298 - 800	48.7	112.1		
36	Iron sulfide, <i>pyrrhotite</i>	FeS	sol	87.9	- 105 441	60.8	298 - 1465	31.0	63.0	68.0	
37	Matte (<i>troilite</i>)	FeS _{liq}	liq		32 464	21.5	1465 - 3000	62.6			
38	Iron sulfide, <i>pyrite</i>	FeS ₂	sol	120.0	- 171 544	52.9	298 - 1000	56.0	27.8		
39	Lead	Pb	sol	207.2		64.8	298 - 600	24.2	8.7	28.1	
40		Pb _{liq}	liq		4 770	7.9	600 - 1200	32.5	-3.1		
41	Lead oxide, <i>litharge</i>	PbO	sol	223.2	- 218 062	68.7	298 - 1159	41.8	16.1		
42		PbO _{liq}	liq		25 522	22.0	1159 - 2000	65.0			
43	Lead sulfide, <i>galena</i>	PbS	sol	239.3	- 98 634	91.3	298 - 1386	46.6	9.5		
44		PbS _{liq}	liq		18 828	13.6	1386 - 2000	66.9			
45	Lead sulfate, <i>anglesite</i>	PbSO ₄	sol	303.3	- 923 137	149.5	298 - 1139	66.5	110.0		
46	Magnesium	Mg	sol	24.3		32.7	298 - 922	21.4	11.8	28.5	
47		Mg _{liq}	liq		8 954	9.7	922 - 1361	32.6			
48		Mg _{gas}	gas		146 440	148.6	1361 - 2000	20.8			
49	Mg-carbonate, <i>magnesite</i>	MgCO ₃	sol	84.3	-1 095 798	65.7	298 - 700	47.8	99.0		
50	Mg-oxide, <i>periklase</i>	MgO	sol	40.3	- 601 241	26.9	298 - 3105	42.8	6.0		
51	Manganese	Mn	sol	54.9		32.0	298 - 1360	20.7	18.7		
52	Manganese carbonate	MnCO ₃	sol	114.9	- 894 100	85.8	298 - 700	58.1	85.4		
53	Manganese oxide	MnO	sol	70.9	- 385 221	59.7	298 - 1500	42.9	10.9	52.3	
54	Mn-dioxide, <i>pyrolusite</i>	MnO ₂	sol	86.9	- 520 029	53.0	298 - 523	35.1	66.0	61.8	
55	Mercury (quicksilver)	Hg	liq	200.6		75.9	298 - 630	28.4	-2.1		
56		Hg _{gas}	gas		61 291	174.8	630 - 3000	20.8			
57	Mercury oxide, <i>red mercury</i>	HgO	sol	216.6	- 90 789	70.3	298 - 800	36.6	27.6		
58	Mercury sulfide, <i>cinnabar</i>	HgS	sol	232.7	- 53 346	82.4	298 - 1096	43.8	15.6		
59		HgS _{gas}	gas		127 194	254.2	1096 - 2000	36.6	0.5		
60	Methane	CH ₄	gas	16.0	- 74 873	186.2	298 - 1000	19.6	54.1		
61	Nickel	Ni	sol	58.7		29.9	298 - 500	19.1	23.5	33.0	
62	Nickel carbonate	NiCO ₃	sol	118.7	- 694 544	86.2	298 - 700	67.1	68.1		
63	Nickel carbonyl	Ni(CO) ₄	gas	170.8	- 602 910	410.6	298 - 2000	152.7	29.1		
64	Nickel oxide	NiO	sol	74.7	- 239 701	38.0	298 - 2228			58.0	
65	Nickel sulfide, <i>millerite</i>	NiS	sol	90.8	- 87 864	53.0	298 - 1249	36.5	27.4		
66	Ni-sulfide, <i>heazlewoodite</i>	Ni ₃ S ₂	sol	208.1	- 216 313	133.9	298 - 1062			150.0	
67	Nitrogen	N ₂	gas	28.0		191.6	298 - 1600	28.0	3.1	30.8	
68	Oxygen	O ₂	gas	32.0		205.1	298 - 5000	31.9	2.5	38.3	
69	Palladium	Pd	sol	106.4		37.8	298 - 1400	24.2	6.4		

69	Palladium	Pd	sol	106.4		37.8	298	-	1400	24.2	6.4	
70	Palladium oxide	PdO	sol	122.4	- 115 478	38.9	298	-	1200	21.0	34.7	
71	Platinum	Pt	sol	195.1		41.6	298	-	2045	24.3	5.4	
72		Ptliq	liq		19 665	9.6	2045	-	4096	34.7		
73	Silicon	Si	sol	28.1		18.8	298	-	1687	22.8	3.9	
74		Siliq	liq		50 208	29.8	1687	-	3504	27.2		
75	Silica	SiO ₂	sol	60.1	- 910 857	41.5	298	-	1996	29.2	56.8	65.0
76		SiO ₂ liq	liq		9 565	7.8	1996	-	3000	85.8		
77	Silver	Ag	sol	107.9		42.7	298	-	1234	24.3	2.5	28.0
78		Agliq	liq		11 297	9.2	1234	-	2433	33.5		
79	Slag, calcium ortho silicate	Ca ₂ SiO ₄	sol	172.2	-2 315 216	120.8	298	-	1121	145.9	40.8	
80		Ca ₂ SiO ₄ liq	liq		71 100	29.6	2403	-	2800	209.2		
81	Slag, fayalite	Fe ₂ SiO ₄	sol	203.8	-1 479 902	145.2	298	-	1490	125.5	60.6	153.0
82		Fe ₂ SiO ₄ liq	liq		92 174	61.9	1490	-	1700	240.6		
83	Sulfur	S	sol	32.1		32.1	298	-	368	16.8	20.1	
84		Sliq	liq		1 720	4.4	368	-	882	30.0	6.8	
85		Sgas	gas		128 599	228.2	882	-	5000	35.2	1.9	
86	Sulfur dioxide	SO ₂	gas	64.1	- 296 813	248.2	50	-	500	30.8	31.9	39.0
87		SO ₂ hi	hi			0.0	500	-	5000	52.5	3.0	60.7
88	Tin, white	Sn	sol	150.7		51.2	298	-	505	21.6	18.1	28.8
89		Snliq	liq		7 029	13.9	505	-	2873	28.5		
90	Tin dioxide, cassiterite	SnO ₂	sol	150.7	- 577 631	49.0	298	-	1903	58.7	18.2	
91	Heat of Fusion	Ice	sol		5 980		273					
92	Water	H ₂ O	liq	18.0	- 285 830	69.9	298	-	373	59.7	23.0	75.5
93		H ₂ Ogas	gas		- 241 827	188.8	373	-	1600	30.1	10.4	38.5
94	Zinc	Zn	sol	65.4		41.6	298	-	693	22.2	10.5	27.1
95		Znliq	liq		7 322	10.6	693	-	1 180	31.4		
96		Zngas	gas		130 415	161.0	1 180	-	2 000	20.8		
97	Zinc carbonate	ZnCO ₃	sol	125.4	- 812 780	82.4	298	-	500	38.9	138.1	
98	Zinc oxide, zincite	ZnO	sol	81.4	- 350 460	43.6	298	-	2248	41.4	9.5	53.3
99	Zinc sulfide, sphalerite	ZnS	sol	97.4	- 201 669	57.7	298	-	1293	44.7	10.6	52.8

Variable, constant or function

Unit of measurement

t	time		s	second	=	1 / 60 min
		also measured in	1 h	hour	=	3600 s
		also measured in	1 d	day	=	24 h
m	mass	SI	1 kg		=	1000 g
		also	1 t		=	1000 kg
n	mole	for chemical calculations	mol		=	m / M mol
M	Mole mass	tabulated	g / mol			
V	volume		1 m ³	cubicmeter	=	1000 L / liter
V _{mol}	mol volume	volume occupied by 1 mol of an ideal gas at 273 K			=	22.4 L / mol
d	density	= m / V mass / volume	t / m ³		or	kg / L
		density of water at 4°C			=	1 kg / L
p	pressure	SI	1 Pa	Pascal	≈	1 N / m ²
		old but useful	1 atm	atmosphere	=	101 325 Pa
T	temperature	also measured in °C	K	Kelvin	=	273 + °C
E	energy	E _{me} mechanical	1 Nm	Newtonmeter	=	1 J
		E _{me} volume work pV	1 atm x L	Literatmosphere	=	101.3 J = Pa m ³
		E _{th} or Q thermal	1 J	Joule	=	1 Ws
		E _{el} electrical	1 Ws	Wattsecond	=	1 J
P	power	= energy / time	1 J/s		=	1 W Watt
H _T	enthalpy	heat content at constant pressure	J / mol		=	U + pV
S _T	entropy	= Q _{rev} / T	J / (mol K)			
G ^o _T	Gibbs free energy	= H ^o _T - T S ^o _T	J / mol		under standard conditions	
G _T		= G ^o _T + RT ln K	J / mol		under non-standard conditions	
H ^o ₂₉₈ S ^o ₂₉₈ G ^o ₂₉₈		enthalpy, entropy or free energy values under standard conditions at room temperature				
ΔH ΔS ΔG		change of enthalpy, entropy or Gibbs free energy in reactions			Σ products - Σ reactants	
ΔH ^o _T ΔS ^o _T ΔG ^o _T		change of enthalpy, entropy or Gibbs free energy under standard conditions at temp. T				
ΔG _T		= ΔG ^o _T + R T ln K = ΔH ^o _T - T ΔS ^o _T + RT ln K			General reaction isotherm	
K	equilibrium constant		no units		Π products / Π reactants	
C ≡ C _p	heat capacity	at constant pressure	J / (mol K)			
C _T	molar h.c. at T	= ∫ (a + b10 ⁻³ T) dT	J / (mol K)		to be integrated from T _{lo} to T _{hi}	
C _{mean}	mean h.c.	= Q / ΔT	J / (mol K)		valid over entire temperature interval	
R	universal gas constant		8.314 J / (mol K)			
F	Faraday constant		96 484 Cb / mol = As / mol		=	26.8 Ah/mol
N _A	Avogadro Number	number of particles or molecules per mole of matter			=	6E+23 / mol
Oxygen in air	oav =	21.0% by volume		oam =		23.2% by mass
Water	M =	18.0 g / mol		1 L = 1 kg	=	55.5 mol
Consumption of electrical energy		1 kWh	=	1000 x 3600 Ws = J	=	3.6 MJ
μ	10 ⁻⁶ micro	e.g. 1 μL	microliter	=	10 ⁻⁶ L	
m	10 ⁻³ milli	1 ms	millisecond	=	10 ⁻³ s	
	10 ⁰ = 1 unit					
k	10 ³ kilo	1 km	kilometer	=	10 ³ m	
M	10 ⁶ mega	1 Mg	megagram	=	10 ⁶ g	=
G	10 ⁹ giga	1 GJ	gigajoule	=	10 ⁹ J	1 t