

FACULTY OF ENGINEERING AND BUILD ENVIRONMENT

DEPARTMENT OF QUALITY AND OPERATIONS MANAGEMENT

MAIN EXAMINATION

PROGRAMME

NATIONAL DIPLOMA: OPERATIONS MANAGEMENT

SUBJECT

: OPERATIONS MANAGEMENT 3

CODE

: BPJ33A3

DATE

: 30th MAY 2016

TIME

: 8h30

DURATION

: 3 HOURS

WEIGHT

: 50:50

TOTAL MARKS

: 100

NUMBER OF PAGES

: 4 (including cover page)

EXAMINERS

: DR. P. KHOLOPANE & MISS M. SILASE

MODERATOR

: PROF. T. TENGEN

INSTRUCTIONS:

ANSWER <u>ALL</u> QUESTIONS IN PROVIDED ANSWER BOOKS AND ENSURE THAT YOUR STUDENT NUMBER APPEARS ON ALL THE WORK THAT YOU HAND IN. <u>THIS IS A CLOSED BOOK ASSESSMENT</u>

REQUIREMENTS

: ANSWER SCRIPTS; SCANER SHEET; CALCULATOR.

QUESTION 1 Analyze the four elements into which Preventive maintenance procedures is divided.	[8]
QUESTION 2 Explain 5 reasons why we need to carry out maintenance.	[10]
QUESTION 3 Explain the important tactics of maintenance and reliability	[8]
QUESTION 4 Maintenance engineering has integrated steps covering the following facts given below. Explain each one steps. 4.1. Job screening(including risk and priority)	[12] e of these
4.2. Scoping(what to do)	
4.3. Planning(how to do it)	
4.4. Scheduling(when to do it)	
4.5. Execution(doing it)	
4.6. Close-out	
QUESTION 5 In your own words, explain in detail what risk management is.	[5]
QUESTION 6 Define Prevention and Mitigation in terms of risks in your own words and explain why is it so important	[6]
QUESTION 7 Give 5 reasons why work order number is so important	[5]
QUESTION 8 Discriminate between ERP and CMMS	[5]
QUESTION 9 Name seven functions of CMMS	[7]
QUESTION 10 Identify and explain three ways of obtaining failure rate data.	[6]

QUESTION 11

A product has three components X, Y, and Z integrated in series. X has reliability of 0.991; Y has reliability of 0.993. If Z has reliability of 0.991, what is the reliability of the entire product? Can Z be redesigned to be reliable enough for the entire product to have reliability of 0.99? Explain.

QUESTION 12 [8]

Given the following, 15 circuit breakers subjected to 80 hours of testing each. Halfway through the testing, 3 circuit breakers failed. What was the following?

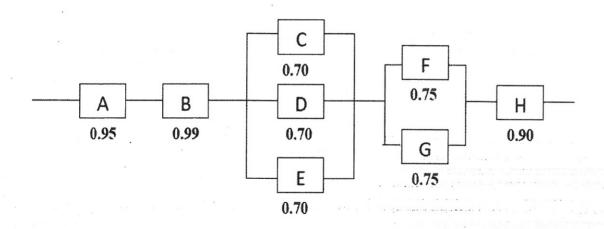
- a. Percentage of failures
- b. Number of failures per unit -hour
- c. Number of failures per unit-year
- d. If 20 motors receive circuit breakers installations, how many motors can we expect to fail during the following year?

QUESTION 13 [2]

What is the Mean Time Between Failures for Question 12 problem?

QUESTION 14
A system consists of 8 identical components connected in series and parallel as shown below. What is the reliability

A system consists of 8 identical components connected in series and parallel as shown below. What is the reliability of a system having both series and parallel parts? (Note: Give your answer to 4 decimal places)



Formulae

Percentage failures [FR%] = Number of failures / Number of units tested x 100

Number of failures per unit hour [FR (N)]

FR (N) = number of failures/ Total tine – Non operating time

Number of failures per unit year = FR (N) x 24hrs x 365 days

Series $R_s = R_1 \times R_2 \times R_3$

Parallel = $[1 - (1 - R_c) (1 - R_E)]$

END OF ASSESSMENT

[100 MARKS]

GOOD LUCK