

UNIVERSITY
OF
JOHANNESBURG

PROGRAM

BACCALAUREUS TECHNOLOGIAE
CHEMICAL ENGINEERING

SUBJECT

PROCESS CONTROL IV

CODE

ICP411

DATE

SUMMER EXAMINATION
1 DECEMBER 2016

DURATION

3.0 HRS (PAPER) 8:30-11:30

TOTAL MARKS

100

FULL MARKS

100

EXAMINER

MRS T. MASHIFANA

MODERATOR

PROF. M.S. ONYANGO

NUMBER OF PAGES

FIVE (5) INCLUDING THIS COVER PAGE

INSTRUCTIONS

THIS IS A CLOSED BOOK EXAM
NON-PROGRAMMABLE CALCULATORS
PERMITTED (ONLY ONE PER CANDIDATE)
SHOW ALL UNITS IN CALCULATIONS!!!
ANSWER ALL THE QUESTIONS
NO ELECTRONIC DEVICES ALLOWED.

QUESTION 1: Second order systems process modelling

A step change of magnitude 4 is introduced into a system having the following transfer function:

$$\frac{Y(s)}{X(s)} = \frac{10}{s^2 + 1.6s + 4}$$

Find:

- a) $Y(t)$;
- b) Percent overshoot;
- c) Ultimate value of $Y(t)$;
- d) Maximum value of $Y(t)$ and
- e) Period of oscillation.

[35]

QUESTION 2: Feedback control

2.1. Derive the transfer function for

- (a) Proportional controller (4)
- (b) Proportional-integral controller (6)

2.2. Summarize the effect of the following control mode on a first order control loop

- (a) Proportional-integral controller (5)

[15]

QUESTION 3: General feedback control loop stability criterion

Each of the following systems is feedback controlled with a proportional controller. Find the range values of the proportional gain K_c that produce stable (if it is possible) closed-loop response. Assume that $G_m = G_f = 1$.

a) $G_p(s) = \frac{2}{0.1s + 1}$ (10)

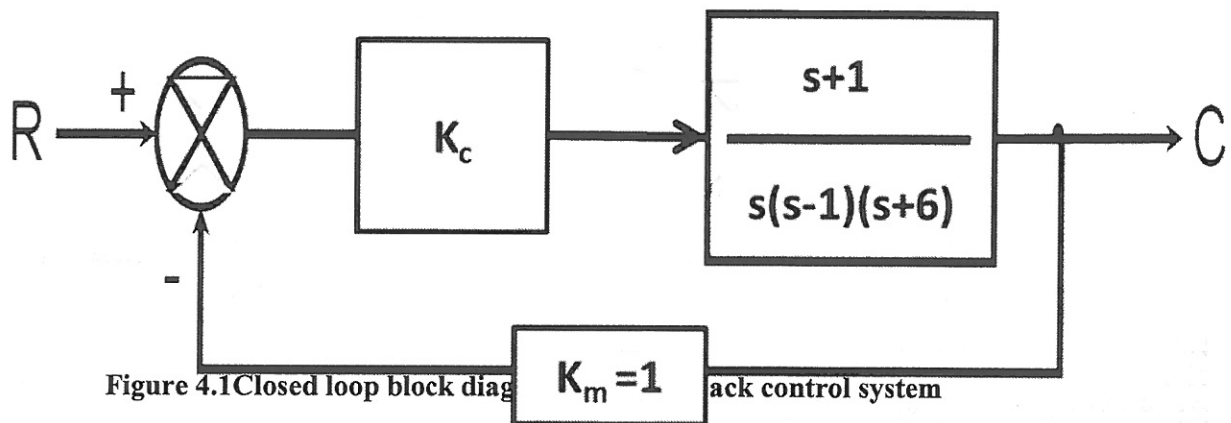
b) $G_p(s) = \frac{10}{2s^2 + 3s - 4}$ (15)

[25]

QUESTION 4: Routh-Hurwitz Criterion for Stability

Consider the closed loop feedback control system given in Figure 4.1 below

- Find the characteristic equation of the system
- Construct the Routh array for the control system
- Is the system stable for $K_c = 2.5$? Why?
- Is the system stable for $K_c = 7.5$? Why?
- For what values of K_c will the system always be stable: why?



[25]

TOTAL MARKS = 100

FULL MARKS = 100

Laplace transforms table

Table of Laplace Transforms			
$f(t) = \mathcal{L}^{-1}\{F(s)\}$	$F(s) = \mathcal{L}\{f(t)\}$	$f(t) = \mathcal{L}^{-1}\{F(s)\}$	$F(s) = \mathcal{L}\{f(t)\}$
1. 1	$\frac{1}{s}$	2. e^{at}	$\frac{1}{s-a}$
3. $t^n, n=1,2,3,\dots$	$\frac{n!}{s^{n+1}}$	4. $t^p, p > -1$	$\frac{\Gamma(p+1)}{s^{p+1}}$
5. \sqrt{t}	$\frac{\sqrt{\pi}}{2s^{3/2}}$	6. $t^{n-1/2}, n=1,2,3,\dots$	$\frac{1 \cdot 3 \cdot 5 \cdots (2n-1)\sqrt{\pi}}{2^n s^{n+1/2}}$
7. $\sin(at)$	$\frac{a}{s^2+a^2}$	8. $\cos(at)$	$\frac{s}{s^2+a^2}$
9. $t \sin(at)$	$\frac{2as}{(s^2+a^2)^2}$	10. $t \cos(at)$	$\frac{s^2-a^2}{(s^2+a^2)^2}$
11. $\sin(at) - at \cos(at)$	$\frac{2a^3}{(s^2+a^2)^2}$	12. $\sin(at) + at \cos(at)$	$\frac{2as^2}{(s^2+a^2)^2}$
13. $\cos(at) - at \sin(at)$	$\frac{s(s^2-a^2)}{(s^2+a^2)^2}$	14. $\cos(at) + at \sin(at)$	$\frac{s(s^2+3a^2)}{(s^2+a^2)^2}$
15. $\sin(at+b)$	$\frac{s \sin(b) + a \cos(b)}{s^2+a^2}$	16. $\cos(at+b)$	$\frac{s \cos(b) - a \sin(b)}{s^2+a^2}$
17. $\sinh(at)$	$\frac{a}{s^2-a^2}$	18. $\cosh(at)$	$\frac{s}{s^2-a^2}$
19. $e^{at} \sin(bt)$	$\frac{b}{(s-a)^2+b^2}$	20. $e^{at} \cos(bt)$	$\frac{s-a}{(s-a)^2+b^2}$
21. $e^{at} \sinh(bt)$	$\frac{b}{(s-a)^2-b^2}$	22. $e^{at} \cosh(bt)$	$\frac{s-a}{(s-a)^2-b^2}$
23. $t^n e^{at}, n=1,2,3,\dots$	$\frac{n!}{(s-a)^{n+1}}$	24. $f(ct)$	$\frac{1}{c} F\left(\frac{s}{c}\right)$
25. $u_c(t) = u(t-c)$	$\frac{e^{-cs}}{s}$	26. $\delta(t-c)$	e^{-cs}