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RETHINK. REINVENT.

DEPARTMENT OF CHEMICAL ENGINEERING TECHNOLOGY

PROGRAM : BACHELORS TECHNOLOGY

SUBJECT : PROCESS CONTROL IV

CODE : ICP411

DATE : SUMMER SSA EXAMINATION 2015
9 DECEMBER 2015

DURATION : (SESSION 2) 11:30 - 14:30

TOTAL MARKS : 100

FULL MARKS : 100

EXAMINER : PROF. K. JALAMA

MODERATOR : PROF. M. S. ONYANGO

NUMBER OF QUESTIONS : FOUR (4)

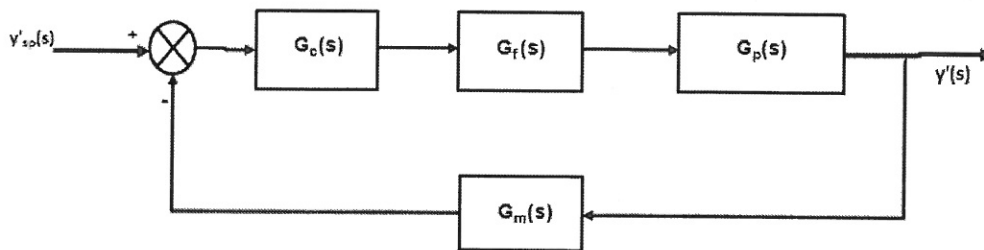
NUMBER OF PAGES : SIX (6) INCLUDING THIS COVER PAGE

- INSTRUCTIONS :
- THIS IS A CLOSED-BOOK EXAM;
 - CALCULATORS ARE ALLOWED ;
 - NO COMPUTERS ALLOWED;
 - NUMBER AND ANSWER ALL QUESTIONS
 - UNIVERSITY OF JOHANNESBURG EXAMINATION REGULATIONS APPLY

GOOD LUCK

QUESTION 1**[25]**

Consider the block diagram of the closed-loop system shown below where $K_c = 1$ and $\tau_I = 0.5$. For a unit step change in the set-point, determine whether the system response will be oscillatory or not. If the response is oscillatory, compute the overshoot, decay ratio and period of oscillation.



$$G_c = K_c \left(1 + \frac{1}{\tau_I s} \right) \quad G_f = G_m = 1 \quad G_p = \frac{1}{s+1}$$

QUESTION 2**[25]**

The characteristic equation of a closed loop system is given by

$$2s^2 + 6s + 10 = 0$$

Using the general feedback control loop stability criterion determine whether the system is stable.

QUESTION 3**[25]**

The data for process reaction curve of temperature control system to a step change of magnitude 2 are given in the table below.

Time t [min]	Reaction curve y(t)
0	0.02
1	0.07
2	0.18
3	0.47
4	1.19
5	2.69
6	5.00
7	7.31
8	8.81
9	9.53
10	9.82
11	9.93
12	9.98
13	9.99
14	10.00
15	10.00

Compute the settings of a PID controller using the **Cohen-Coon** tuning methodology. Use the graph paper in attachment.

The following settings have been recommended by Cohen-Coon.

For proportional controllers: $K_c = \frac{1}{K} \frac{\tau}{t_d} \left(1 + \frac{t_d}{3\tau}\right)$

For PI controllers: $K_c = \frac{1}{K} \frac{\tau}{t_d} \left(0.9 + \frac{t_d}{12\tau}\right)$ $\tau_I = t_d \frac{30 + 3\frac{t_d}{\tau}}{9 + 20\frac{t_d}{\tau}}$

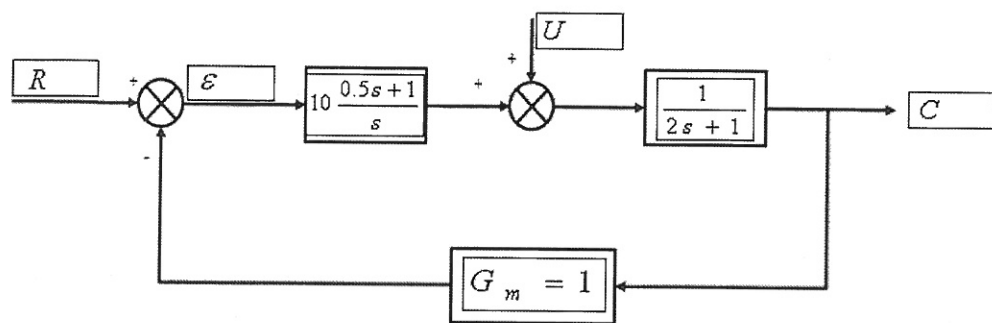
For PID controllers: $K_c = \frac{1}{K} \frac{\tau}{t_d} \left(\frac{4}{3} + \frac{t_d}{4\tau}\right)$ $\tau_I = t_d \frac{32 + 6\frac{t_d}{\tau}}{13 + 8\frac{t_d}{\tau}}$ $\tau_D = t_d \frac{4}{11 + 2\frac{t_d}{\tau}}$

Question 4

[25]

From the closed-loop system given below, determine the following transfer functions:

- C/R;
- C/U



Laplace transforms table

Table of Laplace Transforms			
$f(t) = \mathcal{L}^{-1}\{F(s)\}$	$F(s) = \mathcal{L}\{f(t)\}$	$f(t) = \mathcal{L}^{-1}\{F(s)\}$	$F(s) = \mathcal{L}\{f(t)\}$
1. 1	$\frac{1}{s}$	2. e^{at}	$\frac{1}{s-a}$
3. $t^n, n=1, 2, 3, \dots$	$\frac{n!}{s^{n+1}}$	4. $t^p, p > -1$	$\frac{\Gamma(p+1)}{s^{p+1}}$
5. $\sqrt{t}$	$\frac{\sqrt{\pi}}{2s^{3/2}}$	6. $t^{n-1/2}, n=1, 2, 3, \dots$	$\frac{1 \cdot 3 \cdot 5 \cdots (2n-1)\sqrt{\pi}}{2^n s^{n+1/2}}$
7. $\sin(at)$	$\frac{a}{s^2 + a^2}$	8. $\cos(at)$	$\frac{s}{s^2 + a^2}$
9. $t \sin(at)$	$\frac{2as}{(s^2 + a^2)^2}$	10. $t \cos(at)$	$\frac{s^2 - a^2}{(s^2 + a^2)^2}$
11. $\sin(at) - at \cos(at)$	$\frac{2a^3}{(s^2 + a^2)^2}$	12. $\sin(at) + at \cos(at)$	$\frac{2as^2}{(s^2 + a^2)^2}$
13. $\cos(at) - at \sin(at)$	$\frac{s(s^2 - a^2)}{(s^2 + a^2)^2}$	14. $\cos(at) + at \sin(at)$	$\frac{s(s^2 + 3a^2)}{(s^2 + a^2)^2}$
15. $\sin(at+b)$	$\frac{s \sin(b) + a \cos(b)}{s^2 + a^2}$	16. $\cos(at+b)$	$\frac{s \cos(b) - a \sin(b)}{s^2 + a^2}$
17. $\sinh(at)$	$\frac{a}{s^2 - a^2}$	18. $\cosh(at)$	$\frac{s}{s^2 - a^2}$
19. $e^{at} \sin(bt)$	$\frac{b}{(s-a)^2 + b^2}$	20. $e^{at} \cos(bt)$	$\frac{s-a}{(s-a)^2 + b^2}$
21. $e^{at} \sinh(bt)$	$\frac{b}{(s-a)^2 - b^2}$	22. $e^{at} \cosh(bt)$	$\frac{s-a}{(s-a)^2 - b^2}$
23. $t^n e^{at}, n=1, 2, 3, \dots$	$\frac{n!}{(s-a)^{n+1}}$	24. $f(ct)$	$\frac{1}{c} F\left(\frac{s}{c}\right)$
25. $u_c(t) = u(t-c)$	$\frac{e^{-cs}}{s}$	26. $\delta(t-c)$	e^{-cs}

