



UNIVERSITY  
OF  
JOHANNESBURG

**PROGRAM** : NATIONAL DIPLOMA  
CHEMICAL ENGINEERING

**SUBJECT** : THERMODYNAMICS APPLIED 3111

**CODE** : ACT 3111

**DATE** : SUMMER EXAMINATION 2015  
20 NOVEMBER 2015

**DURATION** : (SESSION 1) 08:30 - 11:30

**WEIGHT** : 40: 60

**TOTAL MARKS** : 100

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**EXAMINER** : MRS TP MASHIFANA

**MODERATOR** : DR H RUTTO

**NUMBER OF PAGES** : 9 PAGES INCLUDING ANNEXURES

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**INSTRUCTIONS** : QUESTION PAPERS MUST BE HANDED IN  
: CALCULATORS ARE ALLOWED  
: NO COMPUTERS ALLOWED  
: NUMBER AND ANSWER ALL QUESTIONS IN AN ORDER  
: UNIVERSITY EXAM RULES APPLY

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**Question 1****[40]**

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1. The Carnot cycle is the most efficient ideal theoretical cycle. There are four steps that make up a *Carnot cycle*,

- 1.1. Name the four processes (4)
- 1.2. Show a T-s diagram for the cycle (3)
- 1.3. Show a P-v diagram for the cycle (3)

2. An oil engine takes in air at 1.5 bar, 30 °C and the maximum cycle pressure is 85 bar. The compression ratio is 16/1.

- 2.1. Draw a P-v diagram for the process (5)
- 2.2. Calculate the air standard thermal efficiency based on the dual-combustion cycle. (25)

Assume that heat added at constant volume is equal to heat added at constant pressure

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**Question 2****[15]**

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A gas turbine has an overall pressure of 5 bar and a maximum cycle efficiency at 550 °C. The turbine drives the compressor and an electric generator, the mechanical efficiency of the drive is 97 %. The ambient temperature is 20 °C and air enters the compressor at a rate of 15 kg/s; the isentropic efficiencies of the compressor and turbine are 80 and 85 % respectively. Neglecting changes in kinetic energy, the mass flow rate of fuel and all pressure losses, calculate:

- 2.1. The power output (5)
- 2.2. The cycle efficiency (5)
- 2.3. The work ratio (5)

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**Question 3****[30]**

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A compressor in the power turbine is driven by the HP turbine and the LP turbine drives a separate power shaft. Inlet temperature and pressure are 17 °C and 1.01 bar respectively and the pressure ratio is 8/1. The isentropic efficiencies of the compressor, the HP and LP turbines are 0.8, 0.85 and 0.83 respectively. The maximum temperature is 650 °C.  $C_p = 1.005$  kJ/kgK and  $\gamma = 1.4$  for the compression process, and  $C_p = 1.15$  kJ/kgK and  $\gamma = 1.33$  for the expansion process. Calculate:

- 3.1. The pressure and temperature of the gas entering the power turbine
- 3.2. Net power developed by the power turbine per kg/s of mass
- 3.3. The work ratio.
- 3.4. The thermal efficiency of a gas turbine unit.

A converge diverged nozzle expands air at 6.89 bar and 427 °C into a space at 1 bar. The throat area of the nozzle is 650 mm<sup>2</sup> and the exit area is 975 mm<sup>2</sup>. The exit velocity is found to be 680 m/s where the inlet velocity is negligible. Assuming that friction in the converged portion is negligible, calculate:

- 4.1. The mass flow through the nozzle, stating whether the nozzle is under expanding or over expanding;
  - 4.2. The nozzle efficiency
  - 4.3. The coefficient of velocity
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**TOTAL MARKS = 100**

**FULL MARKS = 100**

## Formula Sheet

1. Carnot cycle:  $\eta = \frac{W_{net}}{Q_1} = 1 - \frac{Q_2}{Q_1} = 1 - \frac{T_2}{T_1}$
2. Constant pressure cycle:  $\dot{m} = \frac{\dot{W}_{net}}{W_{net}}$   
 Work ratio  $W$ :  $W = 1 - \frac{T_1}{T_3} \left( \frac{P_2}{P_1} \right)^{(\gamma-1)/\gamma}$   
*Gross work output = work output of HP turbine + work output of LP turbine*  
 Adiabatic change in temperature  $T_{i+1} = T_i \left( \frac{P_{i+1}}{P_i} \right)^{(\gamma-1)/\gamma}$
3. Otto cycle thermal efficiency:  $\eta = 1 - \frac{1}{\left( \frac{V_1}{V_2} \right)^{\gamma-1}}$
4. Diesel cycle thermal efficiency:  $\eta = 1 - \left( \frac{1}{V_1/V_2} \right)^{\gamma-1} \left\{ \frac{(V_3/V_2)^{\gamma}-1}{\gamma[(V_3/V_2)-1]} \right\}$
5. Dual-combustion cycle:  $\eta = 1 - \frac{C_v(T_5-T_1)}{C_v(T_3-T_2) + C_p(T_4-T_3)}$
6. Mean effective pressure:  $-W_{net} = P_m(V_1 - V_2)$
7. Stirling and Ericsson cycles:  $\eta_{Stirling} = \eta_{Ericsson} = \eta_{Carnot} = 1 - \frac{T_2}{T_1}$
8. Rankine cycle pump work input:  $W = v_i(P_{i+1} - P_i)$   
 Expansion process *Isentropic efficiency* =  $\frac{\text{actual work}}{\text{isentropic work}}$   
 Compression process *Isentropic efficiency* =  $\frac{\text{isentropic work}}{\text{actual work}}$
9. For steam turbines:  $\Delta C_w = C_{wi} + C_{we} = C_{re} \cos \beta_e + C_{ri} \cos \beta_i$   
 Velocity coefficient :  $k = \frac{C_{re}}{C_{ri}}$   
 Diagram efficiency:  $\eta_d = \frac{2C_b \Delta C_w}{C_{ai}^2}$   
 Stage efficiency:  $\eta_s = \frac{C_b \Delta C_w}{H_o - H_i}$   
 Nozzle efficiency:  $\eta_n = \frac{C_{ai}^2}{2(H_o - H_i)}$   
 Driving force:  $F_D = \dot{m} \Delta C_w$   
 Power output:  $\dot{W}_{output} = \dot{m} C_b \Delta C_w$   
 End (Axial) thrust: *Axial thrust* =  $\dot{m} \Delta C_f$   
 where  $\Delta C_f = C_{fi} - C_{fe} = C_{ri} \sin \beta_i - C_{re} \sin \beta_e$   
 and  $\Delta C_w = C_{wi} + C_{we} = C_{re} \cos \beta_e + C_{ri} \cos \beta_i$
10. For Nozzles: Energy balance:  $H_1 + \frac{C_1^2}{2} = H_2 + \frac{C_2^2}{2}$   
 Critical pressure:  $\frac{P_c}{P_1} = \left( \frac{2}{\gamma+1} \right)^{\gamma/(\gamma-1)}$   
 Critical temperature:  $\frac{T_c}{T_1} = \left( \frac{P_c}{P_1} \right)^{(\gamma-1)/\gamma}$   
 Critical specific volume:  $v_c = \frac{(R/M)T_c}{P_c}$   
 Critical velocity:  $C_c = \sqrt{\frac{\gamma R T_c}{M}} = \sqrt{2(H_1 - H_c)} = \sqrt{2C_p(T_1 - T_c)}$

Exit specific volume:

$$v_2 = \frac{(R/M)T_2}{P_2}$$

Exit velocity:

$$C_2 = \sqrt{2(H_1 - H_2)}$$

Mass flowrate per unit area:

$$\frac{\dot{m}}{A_2} = \frac{C_2}{v_2}$$

Nozzle efficiency:

$$\text{Nozzle efficiency} = \frac{H_1 - H_2}{H_1 - H_{2s}} = \frac{C_p(T_1 - T_2)}{C_p(T_1 - T_{2s})} = \frac{T_1 - T_2}{T_1 - T_{2s}}$$

Velocity coefficient:

$$\text{Velocity coefficient} = \frac{C_2}{C_{2s}}$$

Coefficient of discharge:

$$\text{Coefficient of discharge} = \frac{\dot{m}}{\dot{m}_s}$$

For dry saturated steam  $\gamma = 1.135$  & for superheated steam  $\gamma = 1.3$

11. Refrigeration: Engine efficiency:

$$\eta_{\text{carnot}} = \frac{W_{\text{net carnot engine}}}{Q_1} = 1 - \frac{T_2}{T_1}$$

Coefficient of Performance:

$$COP_{\text{carnot}} = \frac{Q_1 \text{ refrigerator}}{W_{\text{refrigerator input}}} = \frac{T_2}{T_1 - T_2}$$

Table F.1 Saturated Steam, SI Units

$V$  = SPECIFIC VOLUME  $\text{cm}^3 \text{g}^{-1}$   $\text{m}^3 \text{kg}^{-1}$   
 $U$  = SPECIFIC INTERNAL ENERGY  $\text{kJ kg}^{-1}$   
 $H$  = SPECIFIC ENTHALPY  $\text{kJ kg}^{-1}$   
 $S$  = SPECIFIC ENTROPY  $\text{kJ kg}^{-1} \text{K}^{-1}$

|      | $T$<br>K | $P$<br>kPa | SPECIFIC VOLUME $V$ |         |              | INTERNAL ENERGY $U$ |        |              | ENTHALPY $H$ |        |              | ENTROPY $S$  |        |              |
|------|----------|------------|---------------------|---------|--------------|---------------------|--------|--------------|--------------|--------|--------------|--------------|--------|--------------|
|      |          |            | sat.<br>liq.        | evap.   | sat.<br>vap. | sat.<br>liq.        | evap.  | sat.<br>vap. | sat.<br>liq. | evap.  | sat.<br>vap. | sat.<br>liq. | evap.  | sat.<br>vap. |
| 0    | 273.15   | 0.611      | 1.000               | 206300. | 206300.      | -0.04               | 2375.7 | 2375.6       | -0.04        | 2501.7 | 2501.6       | 0.0000       | 9.1578 | 9.1578       |
| 0.01 | 273.16   | 0.611      | 1.000               | 206200. | 206200.      | 0.00                | 2375.6 | 2375.6       | 0.00         | 2501.6 | 2501.6       | 0.0000       | 9.1575 | 9.1575       |
| 1    | 274.15   | 0.657      | 1.000               | 192600. | 192600.      | 4.17                | 2372.7 | 2376.9       | 4.17         | 2499.2 | 2503.4       | 0.0153       | 9.1158 | 9.1311       |
| 2    | 275.15   | 0.705      | 1.000               | 179900. | 179900.      | 8.39                | 2369.9 | 2378.3       | 8.39         | 2496.8 | 2505.2       | 0.0306       | 9.0741 | 9.1047       |
| 3    | 276.15   | 0.757      | 1.000               | 168200. | 168200.      | 12.60               | 2367.1 | 2379.7       | 12.60        | 2494.5 | 2507.1       | 0.0459       | 9.0326 | 9.0785       |
| 4    | 277.15   | 0.813      | 1.000               | 157300. | 157300.      | 16.80               | 2364.3 | 2381.1       | 16.80        | 2492.1 | 2508.9       | 0.0611       | 8.9915 | 9.0526       |
| 5    | 278.15   | 0.872      | 1.000               | 147200. | 147200.      | 21.01               | 2361.4 | 2382.4       | 21.01        | 2489.7 | 2510.7       | 0.0762       | 8.9507 | 9.0269       |
| 6    | 279.15   | 0.935      | 1.000               | 137800. | 137800.      | 25.21               | 2358.6 | 2383.8       | 25.21        | 2487.4 | 2512.6       | 0.0913       | 8.9102 | 9.0014       |
| 7    | 280.15   | 1.001      | 1.000               | 129100. | 129100.      | 29.41               | 2355.8 | 2385.2       | 29.41        | 2485.0 | 2514.4       | 0.1063       | 8.8699 | 8.9762       |
| 8    | 281.15   | 1.072      | 1.000               | 121000. | 121000.      | 33.60               | 2353.0 | 2386.6       | 33.60        | 2482.6 | 2516.2       | 0.1213       | 8.8300 | 8.9513       |
| 9    | 282.15   | 1.147      | 1.000               | 113400. | 113400.      | 37.80               | 2350.1 | 2387.9       | 37.80        | 2480.3 | 2518.1       | 0.1362       | 8.7903 | 8.9265       |
| 10   | 283.15   | 1.227      | 1.000               | 106400. | 106400.      | 41.99               | 2347.3 | 2389.3       | 41.99        | 2477.9 | 2519.9       | 0.1510       | 8.7510 | 8.9020       |
| 11   | 284.15   | 1.312      | 1.000               | 99910.  | 99910.       | 46.18               | 2344.5 | 2390.7       | 46.18        | 2475.6 | 2521.7       | 0.1658       | 8.7119 | 8.8776       |
| 12   | 285.15   | 1.401      | 1.000               | 93830.  | 93830.       | 50.38               | 2341.7 | 2392.1       | 50.38        | 2473.2 | 2523.6       | 0.1805       | 8.6731 | 8.8536       |
| 13   | 286.15   | 1.497      | 1.001               | 88180.  | 88180.       | 54.58               | 2338.9 | 2393.4       | 54.57        | 2470.8 | 2525.4       | 0.1952       | 8.6345 | 8.8297       |
| 14   | 287.15   | 1.597      | 1.001               | 82900.  | 82900.       | 58.75               | 2336.1 | 2394.8       | 58.75        | 2468.5 | 2527.2       | 0.2098       | 8.5963 | 8.8060       |
| 15   | 288.15   | 1.704      | 1.001               | 77980.  | 77980.       | 62.94               | 2333.2 | 2396.2       | 62.94        | 2466.1 | 2529.1       | 0.2243       | 8.5582 | 8.7826       |
| 16   | 289.15   | 1.817      | 1.001               | 73380.  | 73380.       | 67.12               | 2330.4 | 2397.6       | 67.13        | 2463.8 | 2530.9       | 0.2388       | 8.5205 | 8.7593       |
| 17   | 290.15   | 1.936      | 1.001               | 69090.  | 69090.       | 71.31               | 2327.6 | 2398.9       | 71.31        | 2461.4 | 2532.7       | 0.2533       | 8.4830 | 8.7363       |
| 18   | 291.15   | 2.062      | 1.001               | 65090.  | 65090.       | 75.49               | 2324.8 | 2400.3       | 75.50        | 2459.0 | 2534.5       | 0.2677       | 8.4458 | 8.7135       |
| 19   | 292.15   | 2.196      | 1.002               | 61340.  | 61340.       | 79.68               | 2322.0 | 2401.7       | 79.68        | 2456.7 | 2536.4       | 0.2820       | 8.4088 | 8.6908       |
| 20   | 293.15   | 2.337      | 1.002               | 57840.  | 57840.       | 83.86               | 2319.2 | 2403.0       | 83.86        | 2454.3 | 2538.2       | 0.2963       | 8.3721 | 8.6684       |
| 21   | 294.15   | 2.485      | 1.002               | 54560.  | 54560.       | 88.04               | 2316.4 | 2404.4       | 88.04        | 2452.0 | 2540.0       | 0.3105       | 8.3356 | 8.6462       |
| 22   | 295.15   | 2.642      | 1.002               | 51490.  | 51490.       | 92.22               | 2313.6 | 2405.8       | 92.23        | 2449.6 | 2541.8       | 0.3247       | 8.2994 | 8.6241       |
| 23   | 296.15   | 2.808      | 1.002               | 48620.  | 48620.       | 96.40               | 2310.7 | 2407.1       | 96.41        | 2447.2 | 2543.6       | 0.3389       | 8.2634 | 8.6023       |
| 24   | 297.15   | 2.982      | 1.003               | 45920.  | 45920.       | 100.6               | 2307.9 | 2408.5       | 100.6        | 2444.9 | 2545.5       | 0.3530       | 8.2277 | 8.5806       |
| 25   | 298.15   | 3.166      | 1.003               | 43400.  | 43400.       | 104.8               | 2305.1 | 2409.9       | 104.8        | 2442.5 | 2547.3       | 0.3670       | 8.1922 | 8.5592       |
| 26   | 299.15   | 3.360      | 1.003               | 41030.  | 41030.       | 108.9               | 2302.3 | 2411.2       | 108.9        | 2440.2 | 2549.1       | 0.3810       | 8.1569 | 8.5379       |
| 27   | 300.15   | 3.564      | 1.003               | 38810.  | 38810.       | 113.1               | 2299.5 | 2412.6       | 113.1        | 2437.8 | 2550.9       | 0.3949       | 8.1218 | 8.5168       |
| 28   | 301.15   | 3.778      | 1.004               | 36730.  | 36730.       | 117.3               | 2296.7 | 2414.0       | 117.3        | 2435.4 | 2552.7       | 0.4088       | 8.0870 | 8.4959       |
| 29   | 302.15   | 4.004      | 1.004               | 34770.  | 34770.       | 121.5               | 2293.8 | 2415.3       | 121.5        | 2433.1 | 2554.5       | 0.4227       | 8.0524 | 8.4751       |

|    |        |       |       |        |        |       |        |        |       |        |        |        |        |        |
|----|--------|-------|-------|--------|--------|-------|--------|--------|-------|--------|--------|--------|--------|--------|
| 30 | 303.15 | 4.241 | 1.004 | 32930. | 32930. | 125.7 | 2291.0 | 2416.7 | 125.7 | 2430.7 | 2556.4 | 0.4365 | 8.0180 | 8.4546 |
| 31 | 304.15 | 4.491 | 1.005 | 31200. | 31200. | 129.8 | 2288.2 | 2418.0 | 129.8 | 2428.3 | 2558.2 | 0.4503 | 7.9839 | 8.4342 |
| 32 | 305.15 | 4.753 | 1.005 | 29570. | 29570. | 134.0 | 2285.4 | 2419.4 | 134.0 | 2425.9 | 2560.0 | 0.4640 | 7.9500 | 8.4140 |
| 33 | 306.15 | 5.029 | 1.005 | 28040. | 28040. | 138.2 | 2282.6 | 2420.8 | 138.2 | 2423.6 | 2561.8 | 0.4777 | 7.9163 | 8.3939 |
| 34 | 307.15 | 5.318 | 1.006 | 26600. | 26600. | 142.4 | 2279.7 | 2422.1 | 142.4 | 2421.2 | 2563.6 | 0.4913 | 7.8828 | 8.3740 |
| 35 | 308.15 | 5.622 | 1.006 | 25240. | 25240. | 146.6 | 2276.9 | 2423.5 | 146.6 | 2418.8 | 2565.4 | 0.5049 | 7.8495 | 8.3543 |
| 36 | 309.15 | 5.940 | 1.006 | 23970. | 23970. | 150.7 | 2274.1 | 2424.8 | 150.7 | 2416.4 | 2567.2 | 0.5184 | 7.8164 | 8.3348 |
| 37 | 310.15 | 6.274 | 1.007 | 22760. | 22760. | 154.9 | 2271.3 | 2426.2 | 154.9 | 2414.1 | 2569.0 | 0.5319 | 7.7835 | 8.3154 |
| 38 | 311.15 | 6.624 | 1.007 | 21630. | 21630. | 159.1 | 2268.4 | 2427.5 | 159.1 | 2411.7 | 2570.8 | 0.5453 | 7.7509 | 8.2962 |
| 39 | 312.15 | 6.991 | 1.007 | 20560. | 20560. | 163.3 | 2265.6 | 2428.9 | 163.3 | 2409.3 | 2572.6 | 0.5588 | 7.7184 | 8.2772 |
| 40 | 313.15 | 7.375 | 1.008 | 19550. | 19550. | 167.5 | 2262.8 | 2430.2 | 167.5 | 2406.9 | 2574.4 | 0.5721 | 7.6861 | 8.2583 |
| 41 | 314.15 | 7.777 | 1.008 | 18590. | 18590. | 171.6 | 2259.9 | 2431.6 | 171.6 | 2404.5 | 2576.2 | 0.5854 | 7.6541 | 8.2395 |
| 42 | 315.15 | 8.198 | 1.009 | 17690. | 17690. | 175.8 | 2257.1 | 2432.9 | 175.8 | 2402.1 | 2577.9 | 0.5987 | 7.6222 | 8.2209 |
| 43 | 316.15 | 8.639 | 1.009 | 16840. | 16840. | 180.0 | 2254.3 | 2434.2 | 180.0 | 2399.7 | 2579.7 | 0.6120 | 7.5905 | 8.2025 |
| 44 | 317.15 | 9.100 | 1.009 | 16040. | 16040. | 184.2 | 2251.4 | 2435.6 | 184.2 | 2397.3 | 2581.5 | 0.6252 | 7.5590 | 8.1842 |
| 45 | 318.15 | 9.582 | 1.010 | 15280. | 15280. | 188.3 | 2248.6 | 2436.9 | 188.3 | 2394.9 | 2583.3 | 0.6383 | 7.5277 | 8.1661 |
| 46 | 319.15 | 10.09 | 1.010 | 14560. | 14560. | 192.5 | 2245.7 | 2438.3 | 192.5 | 2392.5 | 2585.1 | 0.6514 | 7.4966 | 8.1481 |
| 47 | 320.15 | 10.61 | 1.011 | 13880. | 13880. | 196.7 | 2242.9 | 2439.6 | 196.7 | 2390.1 | 2586.9 | 0.6645 | 7.4657 | 8.1302 |
| 48 | 321.15 | 11.16 | 1.011 | 13230. | 13230. | 200.9 | 2240.0 | 2440.9 | 200.9 | 2387.7 | 2588.6 | 0.6776 | 7.4350 | 8.1125 |
| 49 | 322.15 | 11.74 | 1.012 | 12620. | 12620. | 205.1 | 2237.2 | 2442.3 | 205.1 | 2385.3 | 2590.4 | 0.6906 | 7.4044 | 8.0950 |
| 50 | 323.15 | 12.34 | 1.012 | 12040. | 12040. | 209.2 | 2234.3 | 2443.6 | 209.2 | 2382.9 | 2592.2 | 0.7035 | 7.3741 | 8.0776 |
| 51 | 324.15 | 12.96 | 1.013 | 11500. | 11500. | 213.4 | 2231.5 | 2444.9 | 213.4 | 2380.5 | 2593.9 | 0.7164 | 7.3439 | 8.0603 |
| 52 | 325.15 | 13.61 | 1.013 | 10980. | 10980. | 217.6 | 2228.6 | 2446.2 | 217.6 | 2378.1 | 2595.7 | 0.7293 | 7.3138 | 8.0432 |
| 53 | 326.15 | 14.29 | 1.014 | 10490. | 10490. | 221.8 | 2225.8 | 2447.6 | 221.8 | 2375.7 | 2597.5 | 0.7422 | 7.2840 | 8.0262 |
| 54 | 327.15 | 15.00 | 1.014 | 10020. | 10020. | 226.0 | 2222.9 | 2448.9 | 226.0 | 2373.2 | 2599.2 | 0.7550 | 7.2543 | 8.0093 |
| 55 | 328.15 | 15.74 | 1.015 | 9577.9 | 9577.9 | 230.2 | 2220.0 | 2450.2 | 230.2 | 2370.8 | 2601.0 | 0.7677 | 7.2248 | 7.9925 |
| 56 | 329.15 | 16.51 | 1.015 | 9157.7 | 9157.7 | 234.3 | 2217.2 | 2451.5 | 234.3 | 2368.4 | 2602.7 | 0.7804 | 7.1955 | 7.9759 |
| 57 | 330.15 | 17.31 | 1.016 | 8758.7 | 8758.7 | 238.5 | 2214.3 | 2452.8 | 238.5 | 2365.9 | 2604.5 | 0.7931 | 7.1663 | 7.9595 |
| 58 | 331.15 | 18.15 | 1.016 | 8379.8 | 8379.8 | 242.7 | 2211.4 | 2454.1 | 242.7 | 2363.5 | 2606.2 | 0.8058 | 7.1373 | 7.9431 |
| 59 | 332.15 | 19.02 | 1.017 | 8019.7 | 8019.7 | 246.9 | 2208.6 | 2455.4 | 246.9 | 2361.1 | 2608.0 | 0.8184 | 7.1085 | 7.9269 |
| 60 | 333.15 | 19.92 | 1.017 | 7677.5 | 7677.5 | 251.1 | 2205.7 | 2456.8 | 251.1 | 2358.6 | 2609.7 | 0.8310 | 7.0798 | 7.9108 |
| 61 | 334.15 | 20.86 | 1.018 | 7352.1 | 7352.1 | 255.3 | 2202.8 | 2458.1 | 255.3 | 2356.2 | 2611.4 | 0.8435 | 7.0513 | 7.8948 |
| 62 | 335.15 | 21.84 | 1.018 | 7042.7 | 7042.7 | 259.4 | 2199.9 | 2459.4 | 259.4 | 2353.7 | 2613.2 | 0.8560 | 7.0230 | 7.8790 |
| 63 | 336.15 | 22.86 | 1.019 | 6748.2 | 6748.2 | 263.6 | 2197.0 | 2460.7 | 263.6 | 2351.3 | 2614.9 | 0.8685 | 6.9948 | 7.8633 |
| 64 | 337.15 | 23.91 | 1.019 | 6468.0 | 6468.0 | 267.8 | 2194.1 | 2462.0 | 267.8 | 2348.8 | 2616.6 | 0.8809 | 6.9667 | 7.8477 |
| 65 | 338.15 | 25.01 | 1.020 | 6201.3 | 6201.3 | 272.0 | 2191.2 | 2463.2 | 272.0 | 2346.3 | 2618.4 | 0.8933 | 6.9388 | 7.8322 |
| 66 | 339.15 | 26.15 | 1.020 | 5947.2 | 5947.2 | 276.2 | 2188.3 | 2464.5 | 276.2 | 2343.9 | 2620.1 | 0.9057 | 6.9111 | 7.8168 |
| 67 | 340.15 | 27.33 | 1.021 | 5705.2 | 5705.2 | 280.4 | 2185.4 | 2465.8 | 280.4 | 2341.4 | 2621.8 | 0.9180 | 6.8835 | 7.8015 |
| 68 | 341.15 | 28.56 | 1.022 | 5474.6 | 5474.6 | 284.6 | 2182.5 | 2467.1 | 284.6 | 2338.9 | 2623.5 | 0.9303 | 6.8561 | 7.7864 |
| 69 | 342.15 | 29.84 | 1.022 | 5254.8 | 5254.8 | 288.8 | 2179.6 | 2468.4 | 288.8 | 2336.4 | 2625.2 | 0.9426 | 6.8288 | 7.7714 |
| 70 | 343.15 | 31.16 | 1.023 | 5045.2 | 5045.2 | 292.9 | 2176.7 | 2469.7 | 292.9 | 2334.0 | 2626.9 | 0.9548 | 6.8017 | 7.7565 |
| 71 | 344.15 | 32.53 | 1.023 | 4845.4 | 4845.4 | 297.1 | 2173.8 | 2470.9 | 297.1 | 2331.5 | 2628.6 | 0.9670 | 6.7747 | 7.7417 |
| 72 | 345.15 | 33.96 | 1.024 | 4654.7 | 4654.7 | 301.3 | 2170.9 | 2472.2 | 301.3 | 2329.0 | 2630.3 | 0.9792 | 6.7478 | 7.7270 |
| 73 | 346.15 | 35.43 | 1.025 | 4472.7 | 4472.7 | 305.5 | 2168.0 | 2473.5 | 305.5 | 2326.5 | 2632.0 | 0.9913 | 6.7211 | 7.7124 |
| 74 | 347.15 | 36.96 | 1.025 | 4299.0 | 4299.0 | 309.7 | 2165.1 | 2474.8 | 309.7 | 2324.0 | 2633.7 | 1.0034 | 6.6945 | 7.6979 |

Table F.2 Superheated Steam, SI Units

| TEMPERATURE: T kelvins<br>(TEMPERATURE: t °C)                         |   |              |              |                |                 |                 |                 |                 |                 |                 |                 |
|-----------------------------------------------------------------------|---|--------------|--------------|----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|
| $P/\text{kPa}$<br>$T^{\text{sat}}/K(t^{\text{sat}}/^{\circ}\text{C})$ |   | sat.<br>liq. | sat.<br>vap. | 348.15<br>(75) | 373.15<br>(100) | 398.15<br>(125) | 423.15<br>(150) | 448.15<br>(175) | 473.15<br>(200) | 498.15<br>(225) | 523.15<br>(250) |
| 1<br>280.13(6.98)                                                     | V | 1.000        | 129200.      | 160640.        | 172180.         | 183720.         | 195270.         | 206810.         | 218350.         | 229890.         | 241430.         |
|                                                                       | U | 29.334       | 2385.2       | 2480.8         | 2516.4          | 2552.3          | 2588.5          | 2624.9          | 2661.7          | 2698.8          | 2736.3          |
|                                                                       | H | 29.335       | 2514.4       | 2641.5         | 2688.6          | 2736.0          | 2783.7          | 2831.7          | 2880.1          | 2928.7          | 2977.7          |
|                                                                       | S | 0.1060       | 8.9767       | 9.3828         | 9.5136          | 9.6365          | 9.7527          | 9.8629          | 9.9679          | 10.0681         | 10.1641         |
| 10<br>318.98(45.83)                                                   | V | 1.010        | 14670.       | 16030.         | 17190.          | 18350.          | 19510.          | 20660.          | 21820.          | 22980.          | 24130.          |
|                                                                       | U | 191.822      | 2438.0       | 2479.7         | 2515.6          | 2551.6          | 2588.0          | 2624.5          | 2661.4          | 2698.6          | 2738.1          |
|                                                                       | H | 191.832      | 2584.8       | 2640.0         | 2687.5          | 2735.2          | 2783.1          | 2831.2          | 2879.6          | 2928.4          | 2977.4          |
|                                                                       | S | 0.6493       | 8.1511       | 8.3168         | 8.4486          | 8.5722          | 8.6888          | 8.7994          | 8.9045          | 9.0049          | 9.1010          |
| 20<br>333.24(60.09)                                                   | V | 1.017        | 7649.8       | 8000.0         | 8584.7          | 9167.1          | 9748.0          | 10320.          | 10900.          | 11480.          | 12060.          |
|                                                                       | U | 251.432      | 2456.9       | 2478.4         | 2514.6          | 2550.9          | 2587.4          | 2624.1          | 2661.0          | 2698.3          | 2735.8          |
|                                                                       | H | 251.453      | 2609.9       | 2638.4         | 2666.3          | 2734.2          | 2782.3          | 2830.6          | 2879.2          | 2928.0          | 2977.1          |
|                                                                       | S | 0.8321       | 7.9094       | 7.9933         | 8.1261          | 8.2504          | 8.3676          | 8.4785          | 8.5839          | 8.6844          | 8.7806          |
| 30<br>342.27(66.12)                                                   | V | 1.022        | 5229.3       | 5322.0         | 5714.4          | 6104.5          | 6493.2          | 6880.8          | 7267.5          | 7653.8          | 8039.7          |
|                                                                       | U | 289.271      | 2468.6       | 2477.1         | 2513.6          | 2550.2          | 2586.8          | 2623.6          | 2660.7          | 2698.0          | 2735.6          |
|                                                                       | H | 289.302      | 2625.4       | 2636.8         | 2685.1          | 2733.3          | 2781.6          | 2830.0          | 2878.7          | 2927.6          | 2976.8          |
|                                                                       | S | 0.9441       | 7.7695       | 7.8024         | 7.9363          | 8.0614          | 8.1791          | 8.2903          | 8.3960          | 8.4967          | 8.5930          |
| 40<br>349.04(75.89)                                                   | V | 1.027        | 3993.4       | 4279.2         | 4573.3          | 4865.8          | 5157.2          | 5447.8          | 5738.0          | 6027.7          | 6317.4          |
|                                                                       | U | 317.609      | 2477.1       | 2512.6         | 2549.4          | 2586.2          | 2623.2          | 2660.3          | 2697.7          | 2735.4          | 2773.5          |
|                                                                       | H | 317.650      | 2636.9       | 2683.8         | 2732.3          | 2780.9          | 2829.5          | 2878.2          | 2927.2          | 2976.5          | 3025.8          |
|                                                                       | S | 1.0261       | 7.6709       | 7.8008         | 7.9268          | 8.0450          | 8.1566          | 8.2624          | 8.3633          | 8.4598          | 8.5564          |
| 50<br>354.50(81.35)                                                   | V | 1.030        | 3240.2       | 3418.1         | 3654.5          | 3889.3          | 4123.0          | 4356.0          | 4588.5          | 4820.5          | 5052.5          |
|                                                                       | U | 340.513      | 2484.0       | 2511.7         | 2548.6          | 2585.6          | 2622.7          | 2659.9          | 2697.4          | 2735.1          | 2773.1          |
|                                                                       | H | 340.564      | 2646.0       | 2682.6         | 2731.4          | 2780.1          | 2828.9          | 2877.7          | 2926.8          | 2976.1          | 3025.4          |
|                                                                       | S | 1.0912       | 7.5947       | 7.6953         | 7.8219          | 7.9406          | 8.0526          | 8.1587          | 8.2598          | 8.3564          | 8.4530          |
| 75<br>364.94(91.79)                                                   | V | 1.037        | 2216.9       | 2269.8         | 2429.4          | 2587.3          | 2744.2          | 2900.2          | 3055.8          | 3210.9          | 3366.5          |
|                                                                       | U | 384.374      | 2496.7       | 2509.2         | 2546.7          | 2584.2          | 2621.6          | 2659.0          | 2696.7          | 2734.5          | 2772.5          |
|                                                                       | H | 384.451      | 2663.0       | 2679.4         | 2728.9          | 2778.2          | 2827.4          | 2876.6          | 2925.8          | 2975.3          | 3024.8          |
|                                                                       | S | 1.2131       | 7.4570       | 7.5014         | 7.6300          | 7.7500          | 7.8629          | 7.9697          | 8.0712          | 8.1681          | 8.2646          |
| 100<br>372.78(99.63)                                                  | V | 1.043        | 1693.7       | 1695.5         | 1816.7          | 1936.3          | 2054.7          | 2172.3          | 2289.4          | 2406.1          | 2523.1          |
|                                                                       | U | 417.406      | 2506.1       | 2506.6         | 2544.8          | 2582.7          | 2620.4          | 2658.1          | 2695.9          | 2733.9          | 2771.9          |
|                                                                       | H | 417.511      | 2675.4       | 2676.2         | 2726.5          | 2776.3          | 2825.9          | 2875.4          | 2924.9          | 2974.5          | 3024.0          |
|                                                                       | S | 1.3027       | 7.3598       | 7.3618         | 7.4923          | 7.6187          | 7.7275          | 7.8349          | 7.9369          | 8.0342          | 8.1316          |



|   |                |         |         |        |        |        |        |        |        |
|---|----------------|---------|---------|--------|--------|--------|--------|--------|--------|
| V | 101.325        | 1.044   | 1673.0  | 1792.7 | 1910.7 | 2027.7 | 2143.8 | 2259.3 | 2374.5 |
| U | 373.15(100.00) | 418.959 | 2506.5  | 2544.7 | 2582.6 | 2620.4 | 2658.1 | 2695.9 | 2733.9 |
| H |                | 419.064 | 2676.0  | 2726.4 | 2776.2 | 2825.8 | 2875.3 | 2924.8 | 2974.5 |
| S |                | 1.3069  | 7.3554  | 7.4860 | 7.6075 | 7.7213 | 7.8288 | 7.9308 | 8.0280 |
| V | 125            | 1.049   | 1374.6  | 1449.1 | 1545.8 | 1641.0 | 1735.6 | 1829.6 | 1923.2 |
| U | 379.14(105.99) | 444.224 | 2513.4  | 2542.9 | 2581.2 | 2619.3 | 2657.2 | 2695.2 | 2733.3 |
| H |                | 444.356 | 2685.2  | 2724.0 | 2774.4 | 2824.4 | 2874.2 | 2923.9 | 2973.7 |
| S |                | 1.3740  | 7.2847  | 7.3844 | 7.5072 | 7.6219 | 7.7300 | 7.8324 | 7.9300 |
| V | 150            | 1.053   | 1159.0  | 1204.0 | 1285.2 | 1365.2 | 1444.4 | 1523.0 | 1601.3 |
| U | 384.52(111.37) | 466.968 | 2519.5  | 2540.9 | 2579.7 | 2618.1 | 2656.3 | 2694.4 | 2732.7 |
| H |                | 467.126 | 2693.4  | 2721.5 | 2772.5 | 2822.9 | 2872.9 | 2922.9 | 2972.9 |
| S |                | 1.4336  | 7.2234  | 7.2953 | 7.4194 | 7.5352 | 7.6439 | 7.7468 | 7.8447 |
| V | 175            | 1.057   | 1003.34 | 1028.8 | 1099.1 | 1168.2 | 1236.4 | 1304.1 | 1371.3 |
| U | 389.21(116.06) | 486.815 | 2524.7  | 2538.9 | 2578.2 | 2616.9 | 2655.3 | 2693.7 | 2732.1 |
| H |                | 487.000 | 2700.3  | 2719.0 | 2770.5 | 2821.3 | 2871.7 | 2921.9 | 2972.0 |
| S |                | 1.4849  | 7.1716  | 7.2191 | 7.3447 | 7.4614 | 7.5708 | 7.6741 | 7.7724 |
| V | 200            | 1.061   | 885.44  | 897.47 | 959.54 | 1020.4 | 1080.4 | 1139.8 | 1198.9 |
| U | 393.38(120.23) | 504.489 | 2529.2  | 2536.9 | 2576.6 | 2615.7 | 2654.4 | 2692.9 | 2731.4 |
| H |                | 504.701 | 2706.3  | 2716.4 | 2768.5 | 2819.8 | 2870.5 | 2920.9 | 2971.2 |
| S |                | 1.5301  | 7.1268  | 7.1523 | 7.2794 | 7.3971 | 7.5072 | 7.6110 | 7.7096 |
| V | 225            | 1.064   | 792.97  | 795.25 | 850.97 | 905.44 | 959.06 | 1012.1 | 1064.7 |
| U | 397.14(123.99) | 520.465 | 2533.2  | 2534.8 | 2575.1 | 2614.5 | 2653.5 | 2692.2 | 2730.8 |
| H |                | 520.705 | 2711.6  | 2713.8 | 2766.5 | 2818.2 | 2869.3 | 2919.9 | 2970.4 |
| S |                | 1.5705  | 7.0873  | 7.0928 | 7.2213 | 7.3400 | 7.4508 | 7.5551 | 7.6540 |
| V | 250            | 1.068   | 718.44  | 718.44 | 784.09 | 813.47 | 861.98 | 909.91 | 957.41 |
| U | 400.58(127.43) | 535.077 | 2536.8  | 2536.8 | 2573.5 | 2613.3 | 2652.5 | 2691.4 | 2730.2 |
| H |                | 535.343 | 2716.4  | 2716.4 | 2764.5 | 2816.7 | 2868.0 | 2918.9 | 2969.6 |
| S |                | 1.6071  | 7.0520  | 7.0520 | 7.1689 | 7.2886 | 7.4001 | 7.5050 | 7.6042 |
| V | 275            | 1.071   | 657.04  | 657.04 | 693.00 | 738.21 | 782.55 | 826.29 | 869.61 |
| U | 403.75(130.60) | 548.564 | 2540.0  | 2540.0 | 2571.9 | 2612.1 | 2651.6 | 2690.7 | 2729.6 |
| H |                | 548.858 | 2720.7  | 2720.7 | 2762.5 | 2815.1 | 2866.8 | 2917.9 | 2968.7 |
| S |                | 1.6407  | 7.0201  | 7.0201 | 7.1211 | 7.2419 | 7.3541 | 7.4594 | 7.5590 |
| V | 300            | 1.073   | 605.56  | 605.56 | 633.74 | 675.49 | 716.35 | 756.60 | 796.44 |
| U | 406.69(133.54) | 561.107 | 2543.0  | 2543.0 | 2570.3 | 2610.8 | 2650.6 | 2689.9 | 2729.0 |
| H |                | 561.429 | 2724.7  | 2724.7 | 2760.4 | 2813.5 | 2865.5 | 2916.9 | 2967.9 |
| S |                | 1.6716  | 6.9909  | 6.9909 | 7.0771 | 7.1990 | 7.3119 | 7.4177 | 7.5176 |